

## R2000 Series Window Screen *Installation Instructions*

### MATERIALS LIST

- One (1) Roll-Away® Screen
- Two (2) Roll-Away® Guides
- Two (2) #6 Flat Head Screws
- Four (4) #4 Flat Head Screws

### Step 1 ASSEMBLE GUIDES TO ROLLER HOUSING

Insert TOP of guides on to the roller housing end-cap stems with the openings facing each other. (Note: The TOP of the guide is the end which is at least 5" from the nearest pre-punched latch stop. The BOTTOM end of the guide is 3/4" from the pre-punched latch stop.) Use the screw hole inside the end-cap stems to mark each guide for location of the installation screw. Drill a 5/32" hole in each guide at the marked location. If the guides need to be shortened, trim from the TOP ONLY.

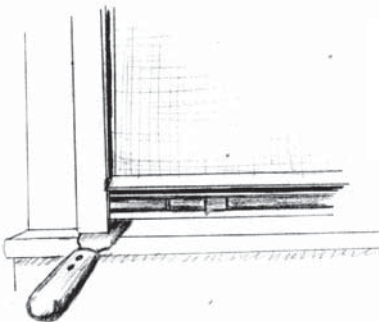
### Step 2 PLACE ASSEMBLED UNIT INTO WINDOW OPENING

Lift assembled unit by the guides and place into the window frame. To allow proper operation of window, the outside edge (window side) of the guides should be set back 1/8" from the window (Standard Drawbar R20 units only). Make sure the Roll-Away is properly aligned and square inside the window frame. With the unit in place, prior to fastening, test the operation by drawing the screen down to the sill. Slowly retract the screen back into the housing and proceed with the installation.



### Step 3 FASTEN GUIDES AT BOTTOM

During step 2 the drawbar of your unit should have latched securely into the pre-punched stops at the bottom guides. If it did not, you may need to slip a putty knife under each guide to insure proper clearance and fit in your window opening. Once proper clearance has been established, fasten both guides to the window jamb at the bottom using the #4 Flat Head Screws provided.



### Step 4 FASTEN HOUSING TO WINDOW FRAME

After checking proper alignment, fasten the end-cap stem and the top of each guide to the window frame using the #6 Flat Head Screw provided. Check the proper operation of the unit to be sure it latches properly at the bottom. Use additional #4 Flat Head Screws provided to fasten the guides at the midpoint of height if needed.

